# **CR-IR346RU Service Manual**

Service Parts List (SP)

# Service Parts List Control Sheet SP - 1

Issue date	Revision number	Reason	Pages affected
10.10.2000	00	New release (FM2753)	All pages
06.20.2001	02	Corrections (FM3057)	1, 2, 4 ~ 11, 13, 15 ~ 17, 19, 23, 25 27, 29, 31 ~ 33, 35, 37, 39 ~ 49, 51 53, 54, 56 ~ 67
02.20.2002	05	Corrections (FM3327)	1, 13, 17, 21, 25, 31, 38, 39, 41, 53 56 ~ 67
06.20.2004	08	Corrections (FM4337)	1, 5, 7, 9, 11 ~ 13, 15, 17, 19, 21, 23 25, 27, 29, 31, 33, 35, 37, 39, 41, 43 45, 47, 49, 51, 53, 54, 56~67, 70, 7

# ■ REF.NO. How to Use Service

# **Parts List**

### ■ RANK

 Handling RANK characters (parts that are handled in a special manner during parts operation, such as replacement)

It is assigned only to applicable parts.

ſ	Character	Under Warranty	Out of Warranty
Ī	R	Must be returned.	Repairable
	Q	Must be returned. (We use for analysis.)	Not repairable
	Т	Must be returned. (Consumable part. Not applicable for free of change.)	Not repairable
l	without R, Q, T	Must Not be returned.	Not repairable

 Export regulation-applicable character (Parts without the following character are not controlled by Export regulation.)

Character	Significance
+	Parts applicable to export regulations

 Fault RANK characters (which provide reference for determining the recommended stock quantity)

All parts are assigned either A through E.

Character	Significance
Α	Consumable parts or parts that will be replaced at short intervals.
В	Parts that may become faulty accidentally and have a relatively high failure rate.
С	Parts that have a sufficiently long MTBF, but are expected to have a relatively high failure rate.
D	Parts that have a sufficiently long MTBF, but are expected to become faulty.
Е	Parts that are necessary for fault analysis, or parts that may be needed in case of unexpected accidents such as man-induced damage.

### <The RANK guide>

The Fault RANK characters, Handling RANK characters, and Export regulationapplicable character are assigned in that order.

Thus, at leaset one character or up to three characters are assigned in the RANK column.

REF. NO. is a parts number indicated in the Service Parts Exploded Views. For parts having different functions, they are clearly distinguished in the REMARKS and SERIAL NUMBER columns.

### ■ PART NUMBER

PART NUMBER is a code number that is unique to each parts.

An alphabetic letter at the right-most position of the code number has the following meanina.

O For hardware

The alphabet denotes the version number of a part. If parts have different version numbers, they are upward-compatible.

O For software

The alphabet denotes a difference in the specifications. Parts differing in the suffix are not compatible with each other. Although the version is indicated by a number, it is omitted.

### ■ PART NAME

PART NAME represents a general name of a part.

### ■ QTY.

- O QTY, denotes the quantity of parts used in
- O A parts with -S assigned to the end of the quantity represents a small part that is shipped in packs of 50. (Even if such a part is ordered in quantity of 1, a pack containing 50 pieces of that part is supplied.)

# **■ REMARKS**

The REMARKS column indicates a unique name of a part of its relevant information of note.

### ■ SERIAL NUMBER

The units may contain different parts depending on their shipment control number. SE-RIAL NUMBER indicates the shipment control number to which the relevant parts are applicable. If the SERIAL NUMBER column is blank, the parts are applicable to all the relevant units.

The shipment control number is represented by lower five disits of eight-disit number indicated on the ratings name plate.

### ■ REFER TO

Service Parts List

The "REFER TO" column shows the reference sections concerning the registered parts whose removal/installation procedures are set forth in the "Check, Replacement, and Adjustment" volume (MC).

As regards the parts whose information is set forth in the "Check, Replacement, and Adjustment" volume (MC), the associated information about screws, E-rings, and the like is not presented within parts illustrations. To confirm the information about screws. E-rings, and the like, refer to the "Check, Replacement, and Adjustment" volume (MC).

### Quantities of recommended spare parts

It is recommended as a rough guide to hold in stock a certain quantity of parts according to the rank (A, B, C, D, E) assigned to the parts, as follows. For periodically replaced parts. hold them in stock separately.

Adjust the stock quantity of service parts depending on the number of working units (N).

Quantity used in a single system: Q

O N=1

Bank  $A = 1 + Q \times 0.3$ 

Bank  $C = 1 + Q \times 0.05$ 

Bank  $D = 1 + Q \times 0.02$ 

O 2<N<10

Rank  $A = 2 + N \times Q \times 0.3$ 

Bank  $C = 2 + N \times Q \times 0.05$ 

Rank D =  $1 + N \times Q \times 0.02$ 

O 11≤N≤300

Rank  $A = 3 + N \times Q \times 0.3$ 

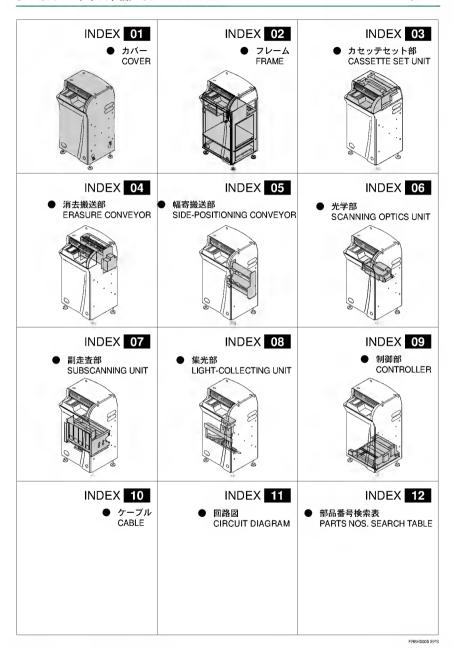
Rank  $C = 3 + N \times O \times 0.05$ 

Bank D =  $3 + N \times O \times 0.02$ 

## ■ Precautions to be Observed When Returning Parts in Need of Repair

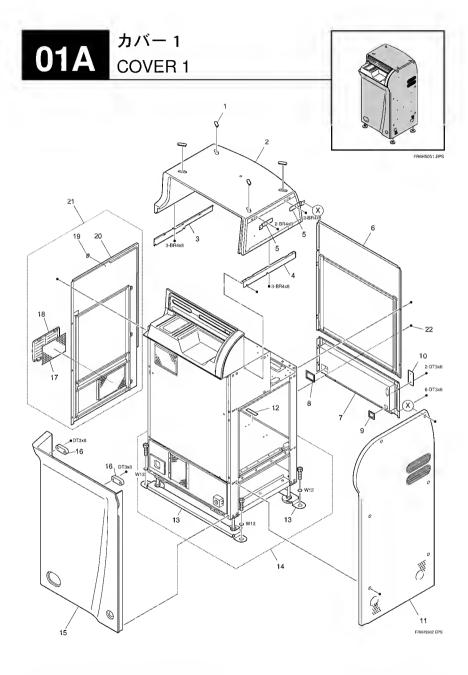
When returning a component in need of repair, pack it in the same manner as for the supplied substitute, using the substitute packing materials.

The use of different packing materials or packing methods may incur damage to packed component during transit.



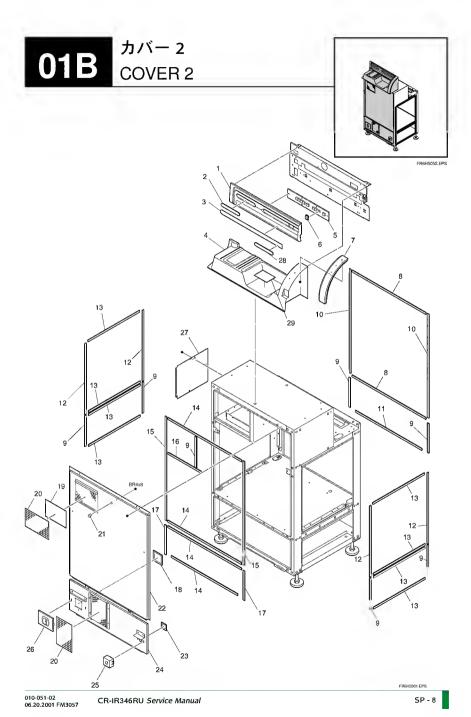
INDEX 13	INDEX 14	INDEX 15
● ネジ・座金類の表示記号一覧表 TABLE OF SCREWS / WASHERS INDICATION SYMBOLS	● 消耗品一覧表 LIST OF OUICK WEARING PARTS	● オプション OPTION

FR6H5006 EPS



カバー 1 COVER 1 **01A** 

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
E	1	350Y1519	ネジカバー	Screw Cover	4			
Е	2	350Y1496	上カバー	Top Cover	1			3.1
E	3	356N8225B	ブラケット	Bracket	1			
Е	4	356N8226B	ブラケット	Bracket	1			
Е	5	356N8171A	ブラケット	Bracket	2			
Е	6	350N2244B	背面上カバー	Upper Rear Cover	1			3.1
E	7	350N2245B/C	背面下カバー	Lower Rear Cover	1			
D	8	345N1493	シールド材	Shielding Tape	1			
D	9	345N1494A	シールド材	Shielding Tape	1			
E	10	352N0493A	パネル	Panel	1			
Е	11	350Y1483	右側面カバーアセ ンブリ	Right-Hand Side Cover Assembly	1			3.1
Е	12	405N1770A	銘板	Label	1			
Е	13	356N8602	ブラケット	Bracket	2			
Е	14	898Y0713	キット	Kit	1	Option		
Е	15	350Y1530	前面カバー	Front Cover	1			3.1
D	16	316S3098	ラッチ	Latch	2			
D	17	376N0198A	メカニカルフィル タ	Mechanical Filter	1			
D	18	345N1280A	ルーバ	Louver	1			
Е	19	350N2059A	カバー	Cover	4			3.1
Е	20	350N2243B	左側面カバー	Left-Hand Side Cover	1			3.1
Е	21	350Y1482	左側面カバーアセ ンブリ	Left-Hand Side Cover Assembly	1			3.1
Е	22	308S0062	特殊ネジ	Screw	1			

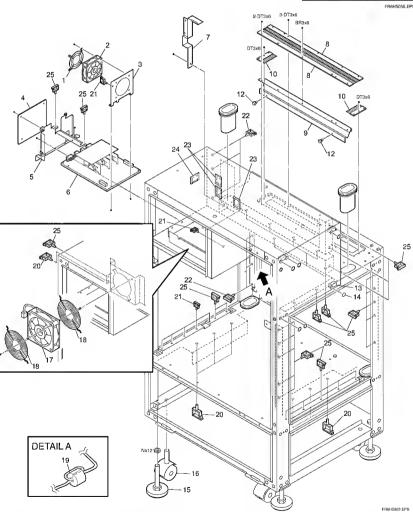


# カバー 2 COVER 2 **01B**

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
С	1	352Y0058B	パネルアセンブリ	Panel Assembly	1			5.1
Е	2.1	405Y0157C	銘板	Label	1			5.1
E	2.2	405Y0166	銘板	Label	1	Japan Only(346V)		5.1
Е	3.1	405N2644	銘板	Label	1	INC		5.1
Е	3.2	405N2645	銘板	Label	1	MET		5.1
Е	4	357N1271C	台	Base	1			5.1
D	5	113Y1469B	ボードアセンブリ	Board Assembly	1	LED12A		5.1
D	6	340N0170D	キートップ	Key Top	1			5.1
D	7	350N2387C	カバー	Cover	1			5.1
D	8	382N1221A	テープ	Таре	2	W10 x L476		
D	9	382N1222A	テープ	Таре	7	W10 x L171		
D	10	382N1225A	テープ	Таре	2	W10 x L424		
D	11	382N1315A	テープ	Tape	1	W10 x L429		
D	12	382N1219A	テープ	Tape	4	W10 x L396		
D	13	382N1220A	テープ	Таре	8	W10 x L333		
D	14	382N1217A	テープ	Таре	4	W10 x L475		
D	15	382N1218A	テープ	Tape	2	W10 x L580		
D	16	382N1224A	テープ	Tape	1	W10 x L214		
D	17	382N1223A	テープ	Таре	2	W10 x L164		
D	18	345N1481	シールド材	Shielding Tape	1			
D	19	376N0215B	メカニカルフィル タ	Mechanical Filter	1	T5 x W94 x L134		
D	20	376N0198A	メカニカルフィル タ	Mechanical Filter	2			
D	21	343N0048	フック	Hook	1			3.1
Е	22	345N1406D	上側遮板	Upper Light Protect Plate	1			3.1
D	23	345N1490A	シールド材	Shielding Tape	1			3.1
E	24	345N1491C	下側遮板	Lower Light Protect Plate	1			3.1
E	25	350N2390C	カバー	Cover	1			3.1
E	26	350N2389C	カバー	Cover	1			
E	27	345N1478B	遮板	Light Protect Plate	1			4.1 4.2 6.2
Е	28	405N2762B/C/D	銘板	Label	1			5.1
Е	29	405N2643	銘板	Label	1			

**02** フレーム FRAME

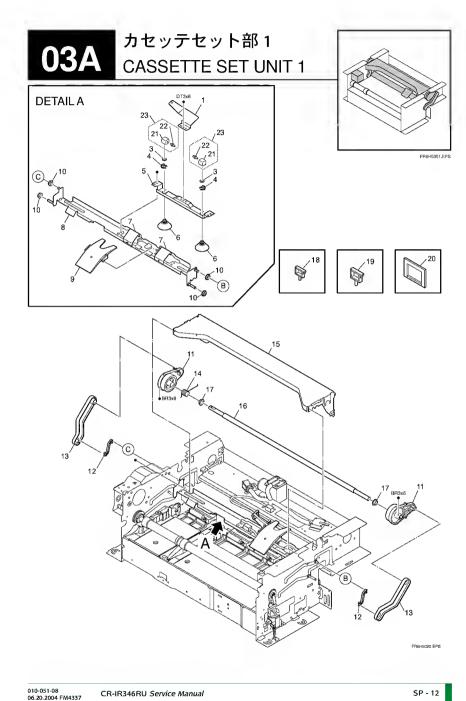




フレーム FRAME

02

D 4 4 11 6	DEE	DADT 110		BARTHAME	0.71	DELLA DIZO	OFFILE NO	DEEED TO
RANK				PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
E	1	364S0006	ガード	Guard	1			4.3
D	2	119S0006	ファン	Fan	1	FAN4		4.3
Е	3	356N6923B	ブラケット	Bracket	1			4.3
С	4	113Y1471D	INV12B	INV12B	1	INV12B		4.1 4.4
Е	5	356N6928E	ブラケット	Bracket	1			4.4
С	6	109N0016C	蛍光灯安定器	Lamp Stabilizer	1	INV12A		4.1 4.4
Е	7	356N6927B	ブラケット	Bracket	1			6.10
D	8	387N0130D	帯電防止材	Antistatic Brush	2			6.1
D	9	363N2242B	ガイド板	Guide plate	1			6.1
D	10	387N0131B	帯電防止材	Antistatic Brush	2			6.1
	11	***						
D	12	386S0028	緩衝機材	Shock Absorber	2			6.1
D	13	382N1398	スポンジテープ	Sponge Tape	3			
Е	14	375N0078	シール	Seal	6			
D	15	367S2027	アジャスター	Adjuster	4			
D	16	367S1087	キャスター	Caster	4			
D	17	119S0009	ファン	Fan	1	FAN3		4.5
Е	18	364S0001	ガード	Guard	2			4.5
Е	19	138S0345	フェライトコア	Ferrite Bead	1			
Е	20	318F0172	コードクランプ	Cord Clamp	7			
Е	21	318S1164	ブッシュ	Bushing	6			
Е	22	318S1174	コードクランプ	Cord Clamp	8			
Е	23	318F0174	コードクランプ	Cord Clamp	3	EDS17L		
Е	24	316S1122	ブッシュ	Bushing	1			
Е	25	316S1037	コードクランプ	Cord Clamp	31			



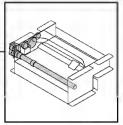
# カセッテセット部 1 CASSETTE SET UNIT 1

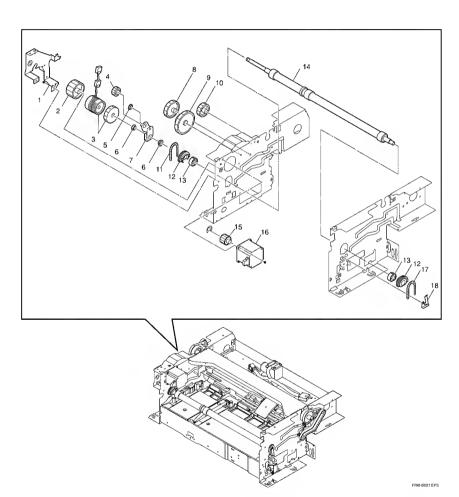
03A

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	356N6830B 7	ブラケット	Bracket	1			5.9
	2	*****						
Α	3	37580040	<b>パッキン</b>	Packing	2			5.9
Е	4	315G311017 LL	上め具	Clamp	2			5.9
Е	5	356N8167C 7	ブラケット	Bracket	1			5.9
Α	6	392N0009A	及着盤	Suction Cup	2			5.9
D	7	388Y0014 板	びバネ	Leaf Spring	2			
E	8	341N0938H ア	<b>-</b> ム	Arm	1			5.10
Е	9	356Y0187 フ	ブラケット	Bracket	1			5.9
D	10	322SF178 輔	授	Bearing	4			5.10
D	11	327N1103610D 平	遊車	Spur Gear	2			
D	12	322N0037D す	「ベリ軸受	Plain Bearing	2			5.10
Е	13	341N0937B ア	<b>7</b> -4	Arm	2			5.10
D	14	388N3082C お	<b>ュじりコイルバネ</b>	Torsion Coil Spring	1			
E	15	346N1078D 補	<b>斯</b> 斯板	Plate Support	1			5.10 5.14 5.17
E	16	319N3604A 軸	h	Shaft	1			5.10 5.14 5.17
E	17	322SF149 軸	<del>i</del> 受	Bearing	2			5.10 5.14 5.17
E	18	318S1164 7	ブッシュ	Bushing	29			
Е	19	318S1174 7	ブッシュ	Bushing	1			
Е	20	316S2028 ==	コードクランプ	Cord Clamp	1	•		
D	21	372S0049 管	維手	Joint	2	•		5.9
D	22	372S0050 管	継手	Joint	2			5.9
D	23	372Y0004 管	継手	Joint	2			5.9

CR-IR346RU *Service Manual* SP - 12 010-051-08 CR-IR346RU *Service Manual* SP - 13

# カセッテセット部 2 CASSETTESET UNIT 2



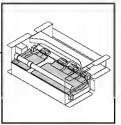


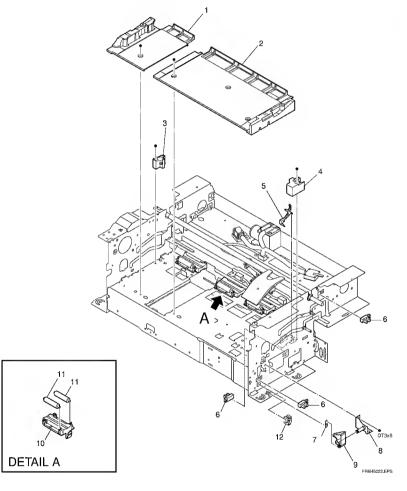
010-051-00 10.10.2000 FM2753 SP - 14 CR-IR346RU Service Manual

# カセッテセット部 2 CASSETTE SET UNIT 2

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	356N6832F	ブラケット	Bracket	1			5.11 5.12
D	2	327N1103802	平歯車	Spur Gear	1			5.12
D	3	106Y0005B	電磁クラッチ	Electromagnetic Clutch	1	CLA1		5.12
D	4	327N1101904	平歯車	Spur Gear	1			5.12
D	5	322SY065	すべり軸受	Plain Bearing	1			5.12
D	6	322N0038A	すべり軸受	Plain Bearing	2			5.12
Е	7	356N6831C	ブラケット	Bracket	1			5.12
D	8	327S1104002A	平歯車	Spur Gear	1			5.15
D	9	327N0155A	平歯車	Spur Gear	1			5.12
D	10	327N0144A	平歯車	Spur Gear	1			5.12
D	11	388N2450B	引張りコイルバネ	Extension Spring	1	L=116mm		5.12
D	12	360N0360A	ハウジング	Housing	2			5.12
D	13	360N0363	ハウジング	Housing	2			5.12
D	14	334N0034E	ローラ	Roller	1			5.12
D	15	327N0138A	平歯車	Spur Gear	1			5.11
D	16	118SX063	パルスモータ	Stepping Motor	1	MA1		5.11
D	17	388N2485A	引張りコイルバネ	Extension Spring	1	L=104mm		5.12
D	18	388N1192A	板バネ	Leaf Spring	1			5.12

# カセッテセット部 3 CASSETTE SET UNIT 3



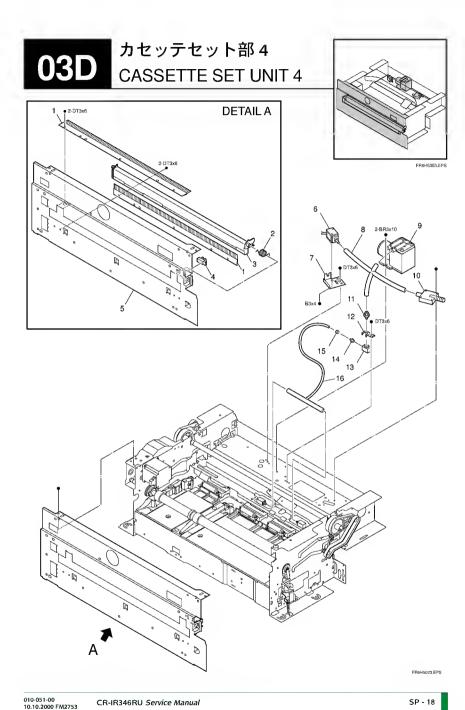


010-051-02 06.20.2001 FM3057 SP - 16 CR-IR346RU Service Manual

# カセッテセット部 3 CASSETTE SET UNIT 3

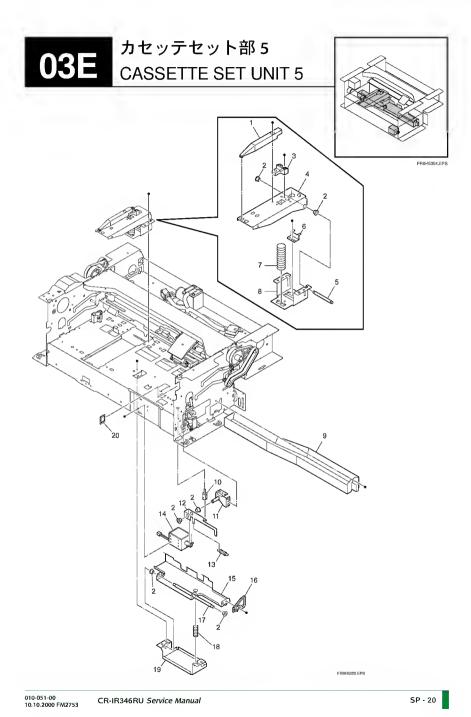


RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	363N2243D	ガイド板	Guide Plate	1			5.13
D	2	363N2062G	ガイド板	Guide Plate	1			5.13
D	3	332N0522D/E	ストッパ	Stopper	1			5.14
D	4	332N0523D/E	ストッパ	Stopper	1			5.14
Е	5	366N0055E	アクチュエータ	Actuator	1			5.15
D	6	146S0029	フォトセンサ	Photo Sensor	3	SA2,SA3,SA4		5.16
D	7	388N2451	引張りコイルバネ	Extension Spring	1			
Е	8	356N6829C	ブラケット	Bracket	1			
Е	9	341N0940B	アーム	Arm	1			
D	10	363N2065D	ガイド板	Guide Plate	4			5.17 5.18
D	11	334N3513B	ゴムローラ	Rubber Roller	8			5.17 5.18
D	12	363N2388	ガイド	Guide	1		#450 or later	



# カセッテセット部 4 CASSETTE SET UNIT 4

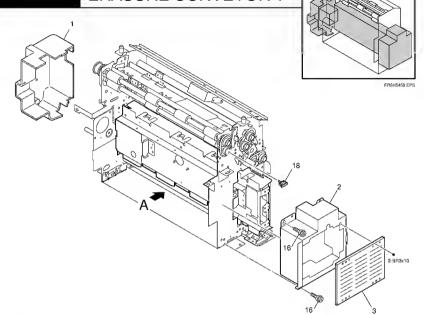
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	387N0130D	帯電防止材	Antistatic Brush	2			5.2
D	2	388N3081B	ねじりコイルバネ	Torsion Coil Spring	1			5.2
D	3	398N0059D	シャッタ	Shutter	1			5.2
D	4	146S0029	フォトセンサ	Photo Sensor	1	SA1		5.1
E	5	345N1404D	遮板	Light Protect Plate	1			5.1
D	6	134Y0056B	電磁バルブ	Solenoid Valve	1	SVA1		
Е	7	356N8168A	ブラケット	Bracket	1			
D	8	370N0256B	ホース	Hose	1			5.8
Α	9	133Y1031A/B	電動ポンプ	Pump	1	PA1		
D	10	128S0392	スイッチ	Switch	1	SA5		5.8
D	11	372S0050	管継手	Joint	1			
E	12	356N8315A	ブラケット	Bracket	1			
D	13	372S0049	管継手	Joint	1			
D	14	372S0053	管継手	Joint	1			
Е	15	316S0146	止め具	Clamp	1			
D	16	370N0255B	ホース	Hose	1			

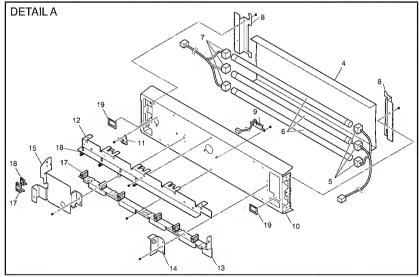


カセッテセット部 5 CASSETTE SET UNIT 5

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	363N2076C	ガイド	Guide	1			5.7 5.18
D	2	322SY066	すべり軸受	Plain Bearing	6			5.4 5.18
D	3	332N0521B	ストッパ	Stopper	1			5.7 5.18
Е	4	356N6823D	ブラケット	Bracket	1			5.18
Е	5	319N3601B	軸	Shaft	1			5.18
Е	6	356N6828B	ブラケット	Bracket	1			5.18
D	7	388N1157A	圧縮コイルバネ	Compression Coil Spring	1			5.18
Е	8	356N6824C	ブラケット	Bracket	1			5.18
Е	9	350N2496A	カバー	Cover	1			5.4
Е	10	319Y1161A	軸	Shaft	1			5.6
Е	11	356N6829C	ブラケット	Bracket	1			5.6
Е	12	341N0936E	アーム	Arm	1			5.6
D	13	388N2449	引張りコイルバネ	Extension Spring	1			5.6
D	14	107Y0169A	ソレノイド	Solenoid	1	SolA1		5.5
E	15	356N6825D	ブラケット	Bracket	1			5.4
D	16	363N1788A	ガイド	Guide	1			5.4
Е	17	319N3602B	軸	Shaft	1			5.4
D	18	388N1158A	圧縮コイルバネ	Compression Coil Spring	1			5.4
Е	19	356N6826B	ブラケット	Bracket	1			5.4
Е	20	318F0174	コードクランプ	Cord Clamp	1	EDS17L		

# 消去搬送部 1 ERASURE CONVEYOR 1





FRGH5301 EPS

# CR-IR346RU Service Manual

010-051-00 10.10.2000 FM2753

SP - 22

# 消去搬送部 1 FRASURE CONVEYOR 1 04A



RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	358N0163D	ボックス	Box	1			6.2
Е	2	358N0165F	ボックス	Box	1			6.7
D	3	345N1502	ルーバ	Louver	1			
Α	4	603N0182E	フィルタ	Filter	1			6.2 6.3 6.4
D	5	120Y0078D	ソケット	Socket	1			6.2 6.5
Α	6	123N0007B/C	蛍光ランプ	Fluorescence Lamp	3			6.2 6.4
D	7	120Y0079D	ソケット	Socket	1			6.2 6.5
E	8	401N0778B	押え板	Counter Plate	2			6.2 6.3 6.4
D	9	115Y0035B	サーミスタ	Thermo Switch	1	тнв1		6.2 6.6
D	10	407N0113F	反射板	Reflective Plate	1			6.2
D	11	115S0094	感熱スイッチ	Thermo Switch	1	TSWB1 05EP-4183 65°C		6.2 6.3
Е	12	356N6845B	ブラケット	Bracket	1			6.2
E	13	356N6840B	ブラケット	Bracket	1			6.2
E	14	356N6842D	ブラケット	Bracket	1			6.2
E	15	356N6838C	ブラケット	Bracket	1			6.2 6.5 6.6
Е	16	30850082	特殊ネジ	Screw	2	M3 x 6		6.7
Е	17	316S1037	ブッシュ	Bushing	7			
Е	18	318S1164	ブッシュ	Bushing	6			
Е	19	318F0174	コードクランプ	Cord Clamp	2	EDS17L		

# 消去搬送部 2 ERASURE CONVEYOR 2

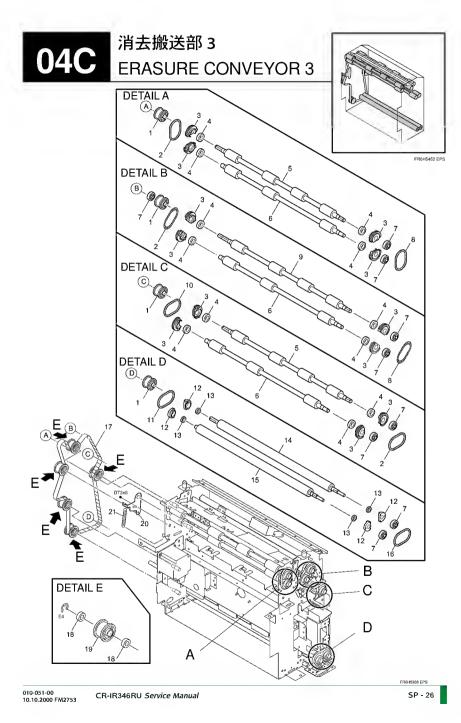
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CR-IR346RU Service Manual

# 消去搬送部 2 ERASURE CONVEYOR 2



RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	387N0138C	帯電防止材	Antistatic Brush	9			6.8 6.14
Е	2	356N6930D	ブラケット	Bracket	1			6.8
D	3	327N1122415	平歯車	Spur Gear	1			6.8
D	4	322SY121 3	すべり軸受	Plain Bearing	2			6.8
D	5	322SY122	すべり軸受	Plain Bearing	2			6.8
Е	6	356N8470A	ブラケット	Bracket	1			6.8
Е	7	319N3620B	岫	Shaft	1			6.16
Е	8	358N0164C 7	ボックス	Box	1			6.8
D	9	334N5022A	ブラシローラ	Brush Roller	1			6.8
D	10	327N1123202A	平歯車	Spur Gear	1			6.12
D	11	852N0019A/B	読取部	Bar Code Reader	1			
Е	12	356N6839C	ブラケット	Bracket	1			
Е	13	313N1081E 2	ステー	Stay	1			6.16
D	14	334N2366B #	樹脂ローラ	Resin Roller	4			6.16
D	15	363N2072B	ガイド	Guide	4			6.16
Е	16	356N8471B	ブラケット	Bracket	2			
Е	17	356N8473B	ブラケット	Bracket	2			
Е	18	356N6843B	ブラケット	Bracket	1			
D	19		タイミングベルト 車	Timing Belt Pulley	1			6.10
D	20	363N2070B	ガイド	Guide	2			6.15
D	21	363N2071B 2	ガイド	Guide	1			6.15
D	22	118SX167 /	パルスモータ	Stepping Motor	1	MB1		6.10
D	23	363N2068C	ガイド板	Guide plate	1			6.10 6.13 6.14 6.17
D	24	363N2241C	ガイド	Guide	4			6.17
D	25	113Y1466	フォトセンサ	Photo Sensor	1	SB1		
Е	26	356N6844C	ブラケット	Bracket	1			
Е	27	356N6847C	ブラケット	Bracket	1			
Е	28	356N8472B	ブラケット	Bracket	1			6.14
D	29	363N2244B	ガイド	Guide	1			6.14
Е	30	313N1083D	ステー	Stay	1			6.1
Е	31	316S1037	ブッシュ	Bushing	4			



消去搬送部 3 ERASURE CONVEYOR 3

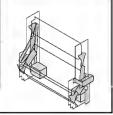
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	324N3038C	タイミングベルト 車	Timing Belt Pulley	4			6.11 6.12 6.13 6.14
D	2	388N2475C	引張りコイルバネ	Extension Spring	3	L≒90mm		6.11 6.12 6.13
D	3	360N0360A	ハウジング	Housing	12			6.11 6.12 6.13
D	4	322SF145	軸受	Bearing	12			6.11 6.12 6.13
D	5	334N3507E	ゴムローラ	Rubber Roller	2			6.11 6.13
D	6	334N3508D	ゴムローラ	Rubber Roller	3			6.11 6.12 6.13
D	7	327N1121608A	平歯車	Spur Gear	9			6.11 6.12 6.13 6.14
D	8	388N2484C	引張りコイルバネ	Extension Spring	2	L≒101mm		6.11 6.12
D	9	334N3512E	ゴムローラ	Rubber Roller	1			6.12
D	10	388N2476C	引張りコイルバネ	Extension Spring	1	L≒102mm		6.13
D	11	388N2498A	引張りコイルバネ	Extension Spring	1	L≒91mm		6.14
D	12	360N0364A	ハウジング	Housing	4			6.14
D	13	322SF157	軸受	Bearing	4			6.14
D	14	334N3509D	ゴムローラ	Rubber Roller	1			6.14
D	15	334N3510D	ゴムローラ	Rubber Roller	1			6.14
D	16	388N2497A	引張りコイルバネ	Extension Spring	1	L≒78mm		6.14
D	17	323S3251	タイミングベルト	Timing Belt	1			6.9
D	18	322SF146	軸受	Bearing	10			6.9
D	19	324N1026A	タイミングベルト 車	Timing Belt Pulley	5			6.9
Е	20	356N6926D	ブラケット	Bracket	1			6.9
D	21	388N2493A	引張りコイルバネ	Extension Spring	1	L≒29mm		6.9

05A

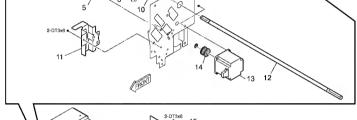
010-051-00 10.10.2000 FM2753

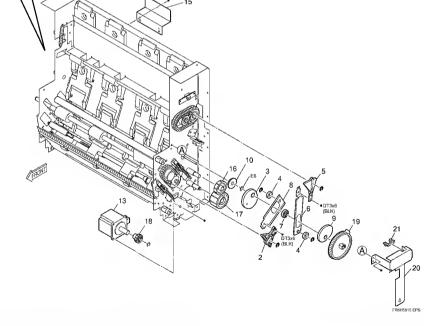
# 幅寄搬送部 1

SIDE-POSITIONING CONVEYOR 1





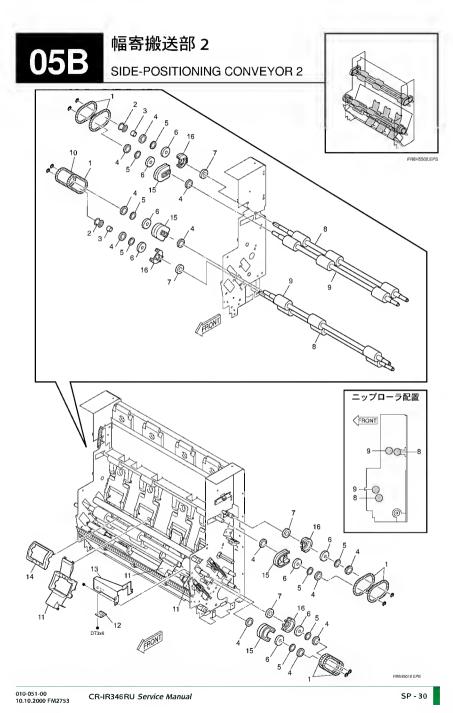




幅寄搬送部 1 SIDE-POSITIONING CONVEYOR 1

05A

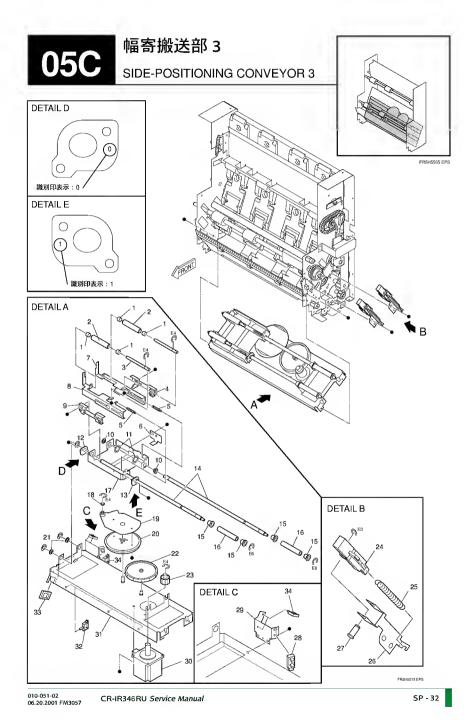
							8	
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	323S3234	タイミングベルト	Timing Belt	1			7.2
D	2	329N0149A	カム	Cam	2			7.3 7.4
D	3	329N0146A	Δd	Cam	2			7.3 7.4
D	4	322SF146	ころがり軸受	Ball Bearing	4			7.3 7.4
D	5	329N0148B	カム	Cam	2			7.3 7.4
Е	6	342N0105D	レバー	Lever	2			7.3 7.4
Е	7	347N1625A	スペーサ	Spacer	2			7.3 7.4
Е	8	342N0106B	レバー	Lever	2			7.3 7.4
D	9	329N0145A	カム	Cam	2			7.3 7.4
D	10	322SF149	ころがり軸受	Ball Bearing	2			7.3 7.4
Е	11	356N8215B	ブラケット	Bracket	1			7.9
Е	12	319N3625B	軸	Shaft	1			7.3 7.4
D	13	118SX167	モータ	Motor	2	MC2,MC3		7.7 7.8
D	14	324N3041E	タイミングベルト 車	Timing Belt Pulley	1			7.8
Е	15	356N8169B	ブラケット	Bracket	1			
D	16	327S1103002A	平歯車	Spur Gear	1			7.4
D	17	327N0142A	平歯車	Spur Gear	1			7.4
D	18	327N0141A	平歯車	Spur Gear	1			7.7
D	19	327N0143C	平歯車	Spur Gear	1			7.4
Е	20	356N8217C	ブラケット	Bracket	1			7.4
Е	21	316S1122	クランプ	Clamp	1			7.4



幅寄搬送部 2 SIDE-POSITIONING CONVEYOR 2

05B

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	388N2472B	引張りコイルバネ	Extension Spring	7	L≒160mm		7.5 7.6
D	2	324N3038C	タイミングベルト 車	Timing Belt Pulley	2			7.5 7.6
E	3	347N1669A	スペーサ	Spacer	2			7.5 7.6
D	4	322SF147	ころがり軸受	Ball Bearing	12	F-W678AZZ1		7.5 7.6
Е	5	347N1624A	スペーサ	Spacer	8			7.5 7.6
D	6	322SY233	ころがり軸受	Ball Bearing	8	628ZZST		7.5 7.6
D	7	322SF153	ころがり軸受	Ball Bearing	4	F-W688AT2ZZ1		7.5 7.6
D	8	334N3511D	ゴムローラ	Rubber Roller	2			7.5 7.6
D	9	334N3524C	ゴムローラ	Rubber Roller	2			7.5 7.6
D	10	388N2473B	引張りコイルバネ	Extension Spring	1	L≒116mm		7.6
D	11	363N2114C	ガイド	Guide	3			7.6
D	12	387N0138C	帯電防止材	Antistatic Brush	1			7.6
Е	13	356N8476B	ブラケット	Bracket	1			7.6
D	14	363N2110B	ガイド	Guide	1			7.6
E	15	318N1065C	ブッシュ	Bushing	4			7.5 7.6
E	16	318N1066A	ブッシュ	Bushing	4			7.5 7.6



# 幅寄搬送部 3 SIDE-POSITIONING CONVEYOR 3

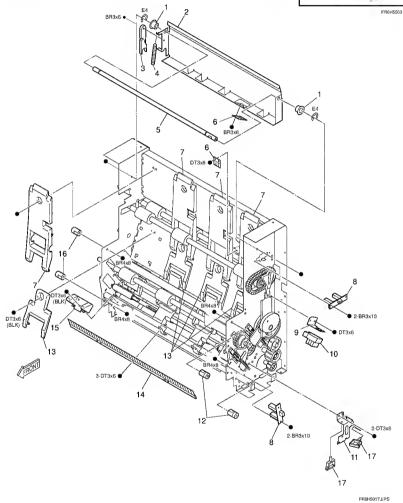
05C

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	322SY093	すべり軸受	Plain Bearing	4	80B0605		7.9
D	2	334N0041A	ローラ	Roller	2			7.9
Е	3	319N3624B	軸	Shaft	2			7.9
D	4	363N2115	ガイド	Guide	1			7.9
D	5	388N2447B	引張りコイルバネ	Extension Spring	2	L≒32mm		7.9
E	6	356N8212B	ブラケット	Bracket	1			7.9 7.10
D	7	328N0041C	ж	Claw	1			7.9
D	8	328N0042C	ж	Claw	1			7.9
D	9	363N2073B	ガイド	Guide	1			7.9
Е	10	322N0052	軸受	Bearing	2			7.9
D	11	315S0013	止め輪	Nut	2			7.9
D	12	322N0050	軸受	Bearing	1			7.9
D	13	322N0051	軸受	Bearing	1			7.9
E	14	319N3623B	軸	Shaft	2			7.9
D	15	322SY063	軸受	Bearing	4	80F-0808		7.9 7.10
D	16	388N1156B	圧縮コイルバネ	Compression Coil Spring	2	L≒57mm		7.9 7.10
Е	17	356N6848D	ブラケット	Bracket	1			7.9 7.10
D	18	322SF148	ころがり軸受	Ball Bearing	1	F-FLWA 676AT2ZZ1		7.9
Е	19	341N0943C	アーム	Arm	1			7.9
D	20	327N0140A	平歯車	Spur Gear	1			7.9
D	21	322SY232	軸受	Bearing	2			7.9
D	22	327N0139B	平歯車	Spur Gear	1			7.9
D	23	327N0138A	平歯車	Spur Gear	1			7.9
D	24	328N0043C	т	Claw	2			7.11
D	25	388N2448A	引張りコイルバネ	Extension Spring	2	L≒36mm		7.11
Е	26	356N6850C	ブラケット	Bracket	2			7.11
Е	27	319N3627B	軸	Shaft	2			7.11
D	28	146S0029	フォトセンサ	Photo Sensor	1	SC1		7.9
Е	29	356N6849C	ブラケット	Bracket	1			7.9
D	30	118SX164	モータ	Motor	1	MC1		7.9
Е	31	355N0550D	フレーム	Frame	1			7.9
Е	32	316S1037	ブッシュ	Bushing	3			7.9
Е	33	318F0174	コードクランプ	Cord Clamp	1	EDS17L		7.9
Е	34	318S1164	ブッシュ	Bushing	3			7.9

# 幅寄搬送部 4

SIDE-POSITIONING CONVEYOR 4



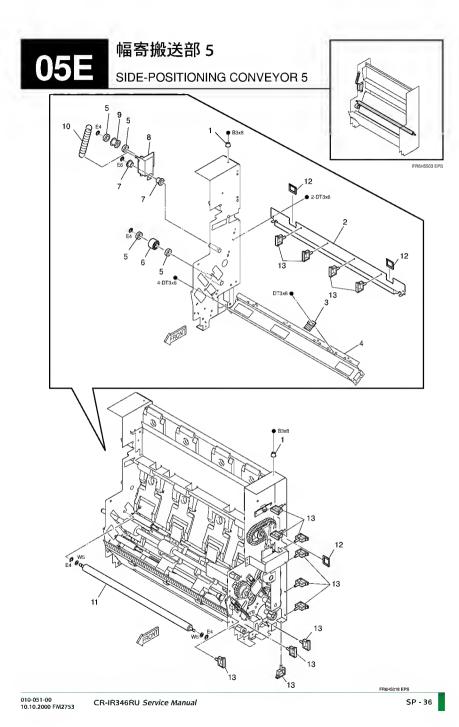


010-051-00 10.10.2000 FM2753

SP - 34 CR-IR346RU Service Manual

# 幅寄搬送部 4 SIDE-POSITIONING CONVEYOR 4

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	322SY249	軸受	Bearing	2	80B-0505		7.12
D	2	363N2113D	ガイド	Guide	1			7.12
Е	3	341N0955B	アーム	Arm	1			7.12
D	4	388N2471A	引張りコイルバネ	Extension Spring	1	L≒51mm		7.12
Е	5	319N3629	軸	Shaft	1			7.12
D	6	387N0138C	帯電防止材	Antistatic Brush	2			7.12
D	7	363N2109C	ガイド	Guide	4			7.13
D	8	113Y1466	フォトセンサ	Photo Sensor	2	SC3,SC4		7.1
Е	9	356N8213C	ブラケット	Bracket	1			7.4
D	10	146S0029	フォトセンサ	Photo Sensor	1	SC2		7.4
Е	11	356N8216C	ブラケット	Bracket	1			7.1
Е	12	313N1085B	ステー	Stay	2			7.1
D	13	363N2075B	ガイド	Guide	4			7.1
D	14	387N0136B	帯電防止材	Antistatic Brush	1			7.1
D	15	363N2111B	ガイド	Guide	1			7.1
Е	16	313N1086B	ステー	Stay	2			7.1
Е	17	318S1164	ブッシュ	Bushing	2			



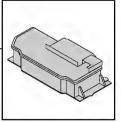
幅寄搬送部 5 SIDE-POSITIONING CONVEYOR 5



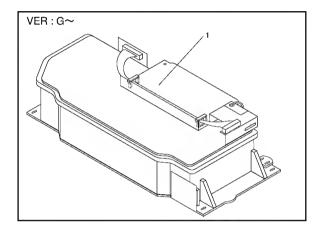
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	367S0045	ゴム脚	Rubber Ring	2			7.1
Е	2	356N8214B	ブラケット	Bracket	1			7.1
D	3	387N0138C	帯電防止材	Antistatic Brush	1			7.1
Е	4	356N8170D	ブラケット	Bracket	1			7.1
D	5	322SF146	ころがり軸受	Ball Bearing	4			7.2
D	6	324N1032A	平ベルト車	Flat Belt Wheel	1			7.2
D	7	322SY063	軸受	Bearing	2	80F-0808		7.2
Е	8	341N0944C	アーム	Arm	1			7.2
D	9	324N1026A	平ベルト車	Flat Belt Wheel	1			7.2
D	10	388N2474A	引張りコイルバネ	Extension Spring	1	L≒56mm		7.2
D	11	334Y0085	ローラ	Roller	1			7.6
Е	12	318F0174	コードクランプ	Cord Clamp	3	EDS17L		
Е	13	318S1164	ブッシュ	Bushing	14			

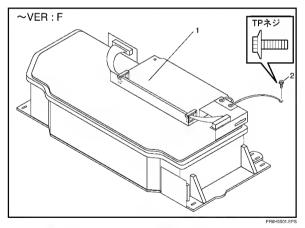
# 06

# 光学部 SCANNING OPTICS UNIT



FR6H5650.EP

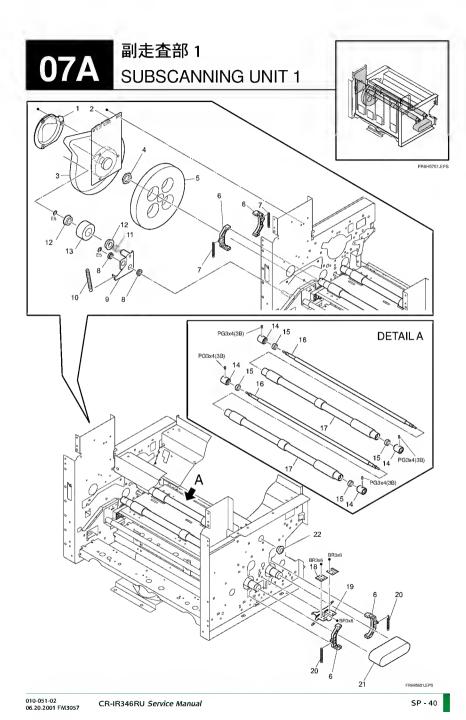




VER : G以降の光学ユニットには、アース線が付いていない。 No ground wire is provided for scanning optics units of VER: G or later. SCANNING OPTICS UNIT

06

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
DR	1	839Y0035F/G/H/J/K/L	光学部	Scanning Optics Unit	1			8.1
Е	2	308S0062	特殊ネジ	Screw	1	M4 x 6		8.1



副走査部 1 SUBSCANNING UNIT 1 **07A** 

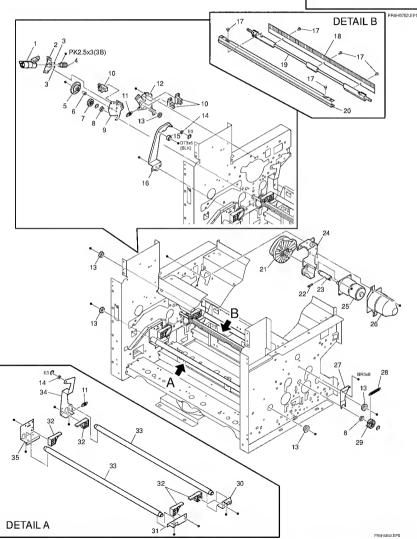
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	350N2533A/B	カバー	Cover	1			10.5
D	2	118YX214A	モータ	Motor	1	MZ1		10.5
Е	3	323N0033	ベルト	Belt	1			10.2
D	4	305S0077	ナット	Nut	1			10.3
D	5	337N0059C	ホイール	Flywheel	1			10.3
D	6	343N0039C	フック	Hook	4			10.11 10.12
D	7	388N2496	引張りコイルバネ	Extension Spring	2	L≒39mm		10.11 10.12
D	8	322SF168	軸受	Bearing	2			10.2
Е	9	341N0968C	アーム	Arm	1			10.2
D	10	388N2434A	引張りコイルバネ	Extension Spring	1			10.2 10.5
D	11	388N1073	圧縮コイルバネ	Compression Coil Spring	1			10.2
D	12	322SF149	軸受	Bearing	2			10.2
D	13	337N0044	ホイール	Wheel	1			10.2
E	14	319N3618	軸	Shaft	4			10.11 10.12
D	15	322SF156	軸受	Bearing	4			10.11 10.12
Е	16	319N3598B	軸	Shaft	2			10.11 10.12
D	17	334N3506C	ゴムローラ	Rubber Roller	2			10.11 10.12
D	18	387N0138C	帯電防止材	Antistatic Brush	2			
Е	19	401N0777C	押え板	Counter Plate	1			
D	20	388N2495	引張りコイルバネ	Extension Spring	2	L≒50mm		10.11 10.12
Е	21	323N0040	ベルト	Belt	1			
Е	22	318S3060	ブッシュ	Bushing	1			

<sup>\*</sup>参考:(3B)はネジゆるみ止め接着剤を使用する箇所である。

<sup>\*</sup>REMARKS: (3B) indicates to use screw locking adhesive.

# 副走査部 2 SUBSCANNING UNIT 2





010-051-02 06.20.2001 FM3057

CR-IR346RU Service Manual SP - 42

# 副走査部 2 SUBSCANNING UNIT 2 **07B**

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER T
D	1	118YX245	モータアセンブリ	Motor Assembly	1	MZ3		10.7
	2	****						
	3	****						
	4	****						
D	5	327N0135E	歯車	Gear	1			10.8 10.13
Е	8	319N3619	軸	Shaft	1			10.8 10.13
D	7	327N0136B	歯車	Gear	1			10.8 10.13
D	8	322SF155	軸受	Bearing	2			10.8 10.13 10.14
D	9	360N0362D	ハウジング	Housing	1			10.8
D	10	146S0029	フォトセンサ	Photo Sensor	3	SZ2,SZ3,SZ5		10.6 10.8
D	11	388N2477	引張りコイルバネ	Extension Spring	2			10.6
E	12	356N6819C	ブラケット	Bracket	1			10.6
D	13	322SF149	軸受	Bearing	5			10.9
D	14	322SF154	軸受	Bearing	2			10.9 10.10
E	15	347N1700B	スペーサ	Spacer	1			10.9 10.10
E	16	341N0934C	アーム	Arm	1			10.9 10.10
Е	17	301\$4990306	十字穴付き小ネジ	Cross-recessed Screw	5			10.13 10.14
D	18	387N0119C	帯電防止材	Antistatic Brush	1			10.13
E	19	319N3599G	帕	Shaft	1			10.13 10.14
D	20	602Y0123	ミラーアセンブリ	Mirror Assembly	1			10.13 10.14
D	21	329N0144C	カム	Cam	1			10.6
Е	22	310S8002518	スプリングピン	Pin	1			10.6
Е	23	319N3616B	帕	Shaft	1			10.6
E	24	356N6820E	ブラケット	Bracket	1			10.6
D	25	118YX216B	モータ	Motor	1	MZ2		10.6
Е	26	350N2534	カバー	Cover	1			10.6
E	27	356N6871B	ブラケット	Bracket	1			10.14
D	28	388N2435	引張りコイルバネ	Extension Spring	1			10.13
D	29	363N2060C	ガイド	Guide	1			10.13 10.14
Е	30	341N0942B	アーム	Arm	1			10.10
Е	31	341N0941B	アーム	Arm	1			10.9
E	32	344N0002B	フォーク	Fork	4			10.9 10.10
Е	33	319N3600B	軸	Shaft	2			10.9 10.10
Е	34	341N0935D	アーム	Arm	1			10.10
E	35	356N6836B	ブラケット	Bracket	1			10.9

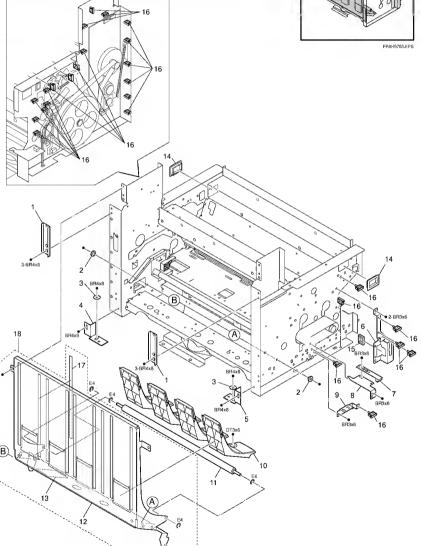
<sup>\*</sup>参考:(3B)はゆるみ止め接着剤を使用する箇所である。

<sup>\*</sup>REMARKS: (3B) indicates to use screw locking adhesive.

# **07C** 副走査部 3 SUBSCANNING UNIT 3





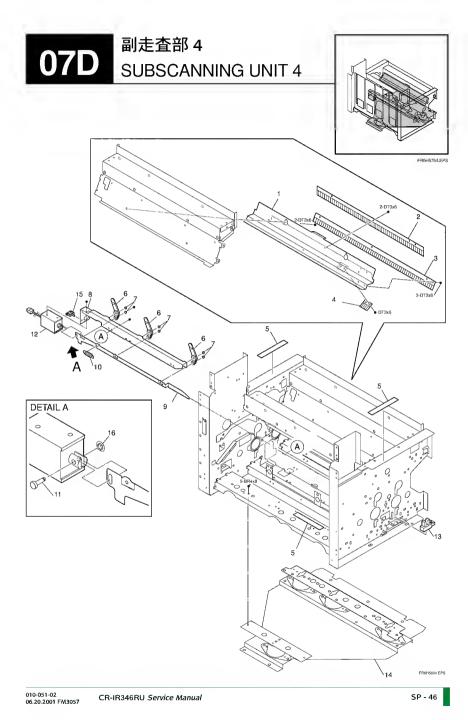


010-051-02 06.20.2001 FM3057

SP - 44 CR-IR346RU Service Manual

# 副走査部 3 SUBSCANNING UNIT 3

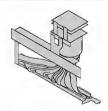
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	356N8121A	ブラケット	Bracket	2			
E	2	347N1730	スペーサ	Spacer	2			9.1 10.9
D	3	309N0080	座金	Washer	2			10.1
Е	4	356N8123A	ブラケット	Bracket	1			10.1
Е	5	356N8122A	ブラケット	Bracket	1			10.1
Е	6	356N6834B	ブラケット	Bracket	1			
D	7	113Y1457C	ボードアセンブリ	Board Assembly	1	SED12A		
E	8	356N6837B	ブラケット	Bracket	1			
Е	9	356N8126B	ブラケット	Bracket	1			
D	10	363N2057C	ガイド	Guide	4			9.1 10.9
D	11	334Y0084	ローラ	Roller	1			9.1 10.9
D	12	363N2056F	ガイド	Guide	1			9.1 10.9
E	13	405N2670	銘板	Label	1			9.1 10.9
Е	14	318F0145	ブッシュ	Bushing	2			
Е	15	318F0174	コードクランプ	Cord Clamp	1	EDS17L		
Е	16	318S1164	ブッシュ	Bushing	25			
D	17	363N2346A	ガイド	Guide	9		#20061 or later	
D	18	363Y0408	ガイドアセンブリ	Guide Assembly	1	Without REF.13		9.1 10.1



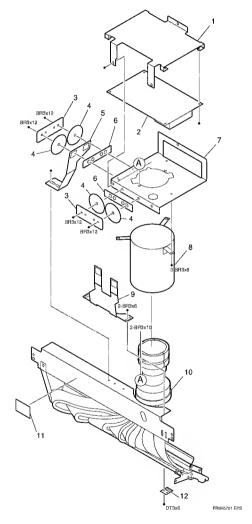
# 副走査部 4 SUBSCANNING UNIT 4

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	356N6813C	ブラケット	Bracket	1			10.12
D	2	387N0137C	帯電防止材	Antistatic Brush	1			10.12
D	3	387N0120C	帯電防止材	Antistatic Brush	1			10.12
D	4	387N0138C	帯電防止材	Antistatic Brush	1			10.12
Е	5	405N1770A	銘板	Label	3			
Е	6	341N0933B	アーム	Arm	3			10.4
Е	7	347N1731A	スペーサ	Spacer	6			10.4
Е	8	356N6833F	ブラケット	Bracket	1			10.4
Е	9	341N0932E	アーム	Arm	1			10.4
D	10	388N2436	引張りコイルバネ	Extension Spring	1			10.4
Е	11	319N3890	軸	Shaft	1			10.4
D	12	107Y0168	ソレノイド	Solenoid	1	SolZ1		10.4
D	13	146S0029	フォトセンサ	Photo Sensor	1	SZ4		
D	14	386Y0029	防振ゴム	Rubber Vibration Isolator	1			10.1
Е	15	318S1164	ブッシュ	Bushing	1			10.4
D	16	30980037	ワッシャ	Washer	1			10.4

# 集光部 LIGHT-COLLECTING UNIT





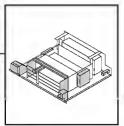


010-051-02 06.20.2001 FM3057 SP - 48 CR-IR346RU Service Manual

# 集光部 LIGHT-COLLECTING UNIT

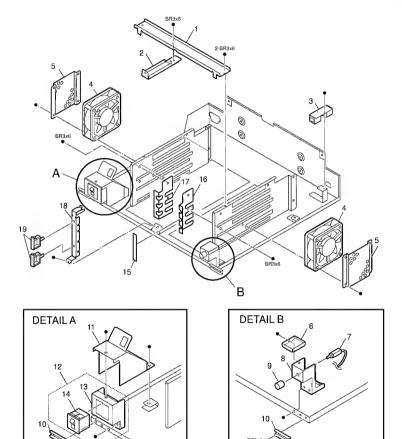
RANK	REF	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
E	1	345N1419B	シールド材	Cover	1			9.1 9.2
С	2	113Y1456C	PMT12A	PMT12A	1			9.1 9.2
Е	3	356N6990A	ブラケット	Bracket	2			9.1
E	4	347N1598A	スペーサ	Spacer	4			9.1
Е	5	356N8389	ブラケット	Bracket	1			9.1
E	6	347N1599	スペーサ	Spacer	2			9.1
E	7	345N1532	シールド材	Cover	1			9.1
Е	8	345N1456B	シールド材	Cover	1			9.1
Е	9	356N8388	ブラケット	Bracket	1			9.1
D	10	606Y0055A	集光ガイドアセン ブリ	Light-collecting Guide Assembly	1			9.1
Е	11	405N0192	銘板	Label	1			
D	12	387N0138C	帯震防止材	Antictatic Bruch	1			

# 1 制御部 1 CONTROLLER 1



FR6H5A01,EPS

FR6H5950 EPS



010-051-00 10.10.2000 FM2753

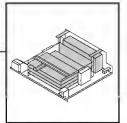
CR-IR346RU Service Manual SP - 50

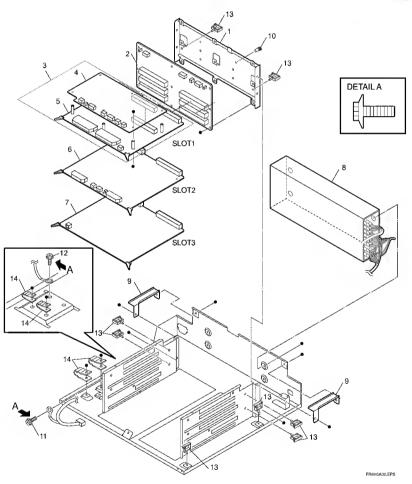
# 制御部 1 CONTROLLER 1



RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
Е	1	346N1095C	補助板	Plate Support	1			11.1
Е	2	346N1136B	補助板	Plate Support	1			11.1
С	3	113Y1470A	CNN12A	CNN12A	1			11.10
D	4	119S0008	ファン	Fan	2	FAN1,FAN2		11.13
Е	5	364N0092C	ガード	Guard	2			11.13
Е	6	356N8487A	ブラケット	Bracket	1			11.9
D	7	128Y0271C	スイッチ	Switch	1			11.9
Е	8	356N6996C	ブラケット	Bracket	1			11.9
D	9	340N0171C	キートップ	Кеу Тор	1			11.9
Е	10	356N6801D	ブラケット	Bracket	2			11.1
Е	11	356N6997D	ブラケット	Bracket	1			11.12
D	12	128Y0280	ブレーカ	Breaker	1	SER-F-11-61- 10A-G		11.12
Е	13	356N6995C	ブラケット	Bracket	1			11.12
D	14	128N0067	ブレーカ	Breaker	1			11.12
Е	15	405N2766	銘板	Label	1			
Е	16	346N1127B	補助板	Plate Support	1			11.7
Е	17	346N1128B	補助板	Plate Support	1			11.7
Е	18	346N1125B	補助板	Plate Support	1			11.1
E	19	318F0172	ブッシュ	Bushing	2	LWS-8SL-2.5W		11.1

# 制御部 2 CONTROLLER 2





010-051-00 10.10.2000 FM2753 SP - 52 CR-IR346RU Service Manual

# 制御部 2 CONTROLLER 2 **09B**



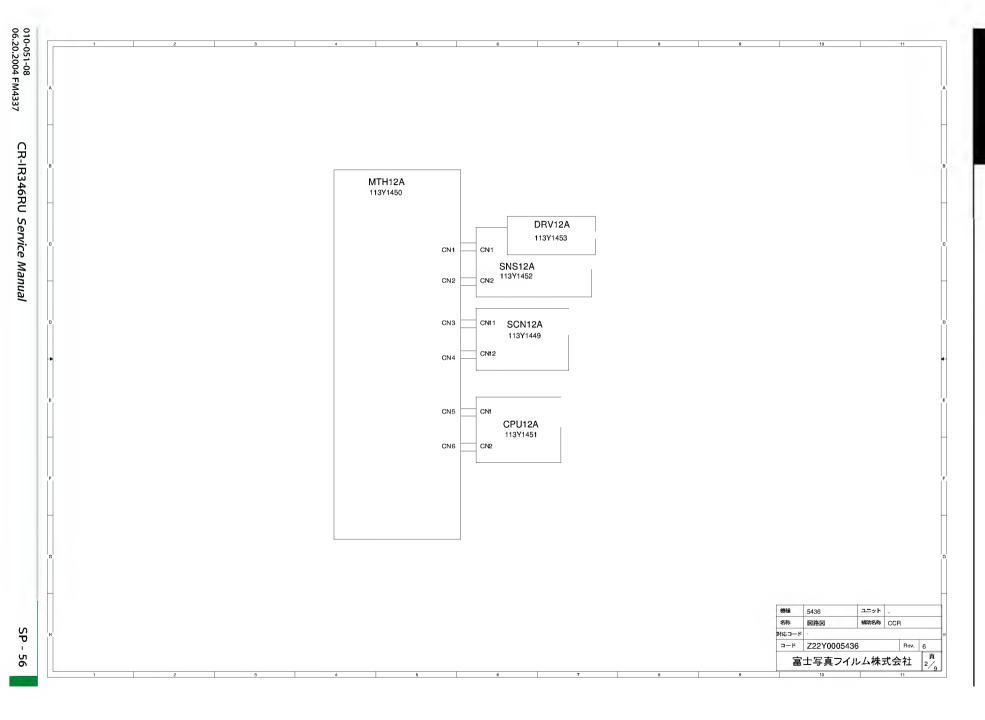
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
С	1	352N0458D	パネル	Panel	1			11.7
С	2	113Y1450D	MTH12A	MTH12A	1			11.7
С	3	113Y1552A/B	DRV12A-1	SND12A	1			11.4
С	4	113Y1453D/E	DRV12A	DRV12A	1			11.6
С	5	113Y1452D	SNS12A	SNS12A	1			11.5
С	6	113Y1449G/H	SCN12A	SCN12A	1			11.3
CR	7	113Y1451H/K	CPU12A	CPU12A	1			11.2
CR	8	125Y0062G	電源	Power Supply	1	With Cable Assembly		11.8
Е	9	346N1096C	補助板	Plate Support	2			11.7 11.8
Е	10	316S0125	止め具	Clamp	6			11.7
Е	11	308S0051	特殊ネジ	Screw	1	M3 x 6		
Е	12	308S0062	特殊ネジ	Screw	1	M4 x 6		
Е	13	318S1174	ブッシュ	Bushing	8	LWS-3S-2W		
Е	14	316S1187	クランブ	Clamp	4			
ΑT	15	137S2097	ヒューズ	Fuse	1	R452005 5A For MTH12A		
ΑT	16	137S2096	ヒューズ	Fuse	1	R452004 4A For MTH12A		
AT	17	137S2094	ヒューズ	Fuse	1	R452003 3A For MTH12A DRV12A		
ΑT	18	137S2092	ヒューズ	Fuse	1	R452002 2A For MTH12A DRV 12A		
ΑT	19	137S2084	ヒューズ	Fuse	1	R45201.5 1.5A For SCN12A SNS12A		
ΑT	20	137S2083	ヒューズ	Fuse	1	R452001 1A For SNS12A		
ΑT	21	137\$1220	ヒューズ	Fuse	1	R452001 2A For DRV12A		
AT	22	137S1219	ヒューズ	Fuse	1	R451.500 0.5A For SNS12A		
Е	-	114Y5436002A	CDR	CDR	1			
ΑT	23	898Y1000	ヒューズキット	Fuse Kit	1	REF.15~22の ヒューズで各2個 / Two fuses each in REF.15 through 22.		

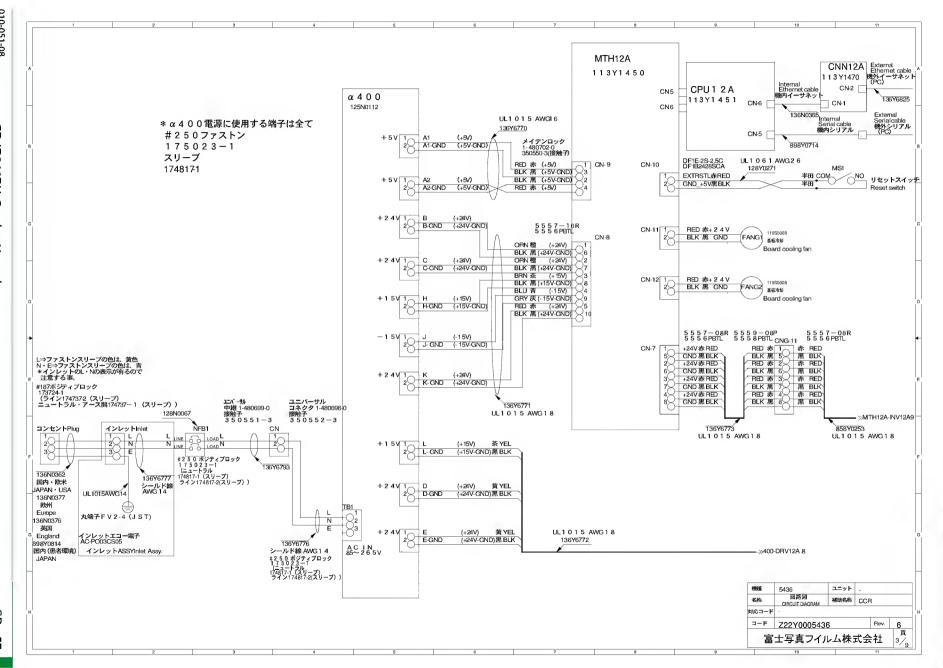
# 10 ケーブル CABLE

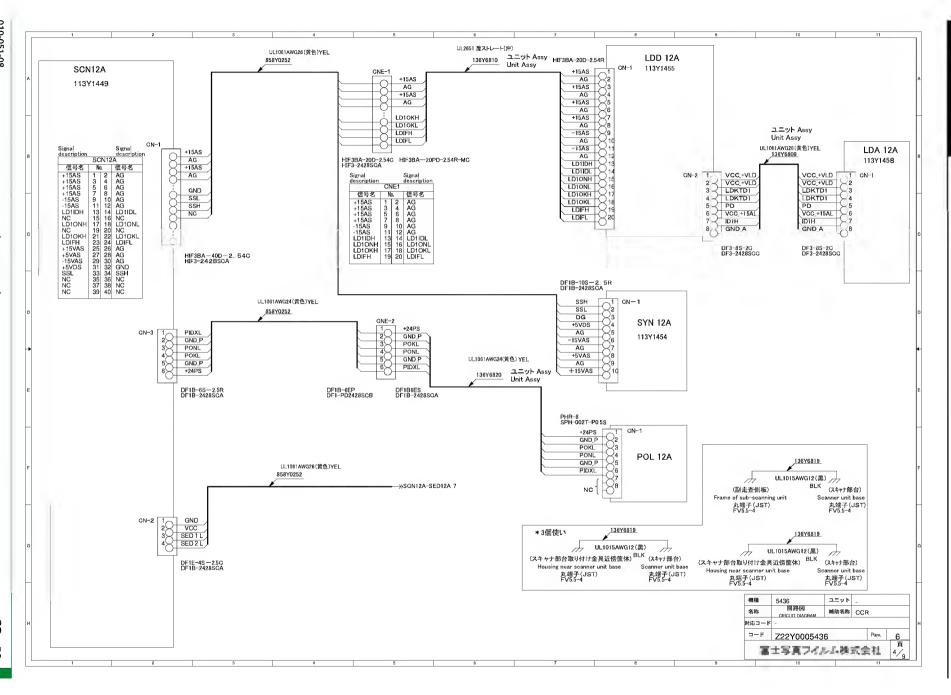
RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	CONNECTION DIAGRAM
Е	1	136N0362/A	ケーブル	Cable	1	JPN,USA	
Е	2	136N0363/0376	ケーブル	Cable	1	BSI	
E	3	136N0364/0377	ケーブル	Cable	1	CEE	
Е	4	136N0365	ケーブル	Cable	1		3/9
Е	5	136Y6773D	ケーブル	Cable	1		3/9
Е	6	136Y6774C	ケーブル	Cable	1		9/9
Е	7	136Y6775E	ケーブル	Cable	1		9/9
Е	8	136Y6776F	ケーブル	Cable	1		3/9
Е	60	136Y6777E	ケーブル	Cable	1		3/9
E	10	136Y6780F	ケーブル	Cable	1	Including Ferrite Bead	8/9
Е	11	136Y6787C	ケーブル	Cable	1		7/9
Е	12	136Y6792D	ケーブル	Cable	1		8/9
Е	13	136Y6793D	ケーブル	Cable	1		3/9
Е	14	136Y6796C	ケーブル	Cable	1		7/9
Е	15	136Y6799E	ケーブル	Cable	1		7/9
E	16	136Y6805C	ケーブル	Cable	1		7/9
Е	17	136Y6816C	ケーブル	Cable	1		8/9
Е	18	136Y6817D	ケーブル	Cable	1		8/9
E	19	136N0371	ケーブル	Cable	1	Japan	3/9
Е	20	136Y8545A	ケーブル	Cable	1	Japan	3/9
Е	21	136Y6795	ケーブル	Cable	1		7/9
Е	22	858Y0252J	ケーブル	Cable	1		7/9

サービスパーツリスト編 SP - 55

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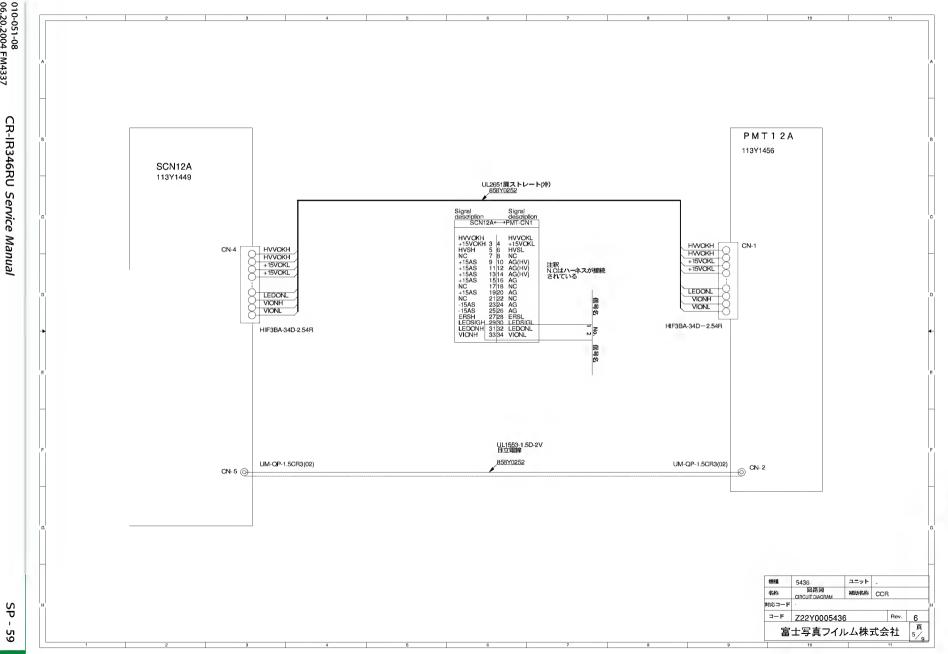


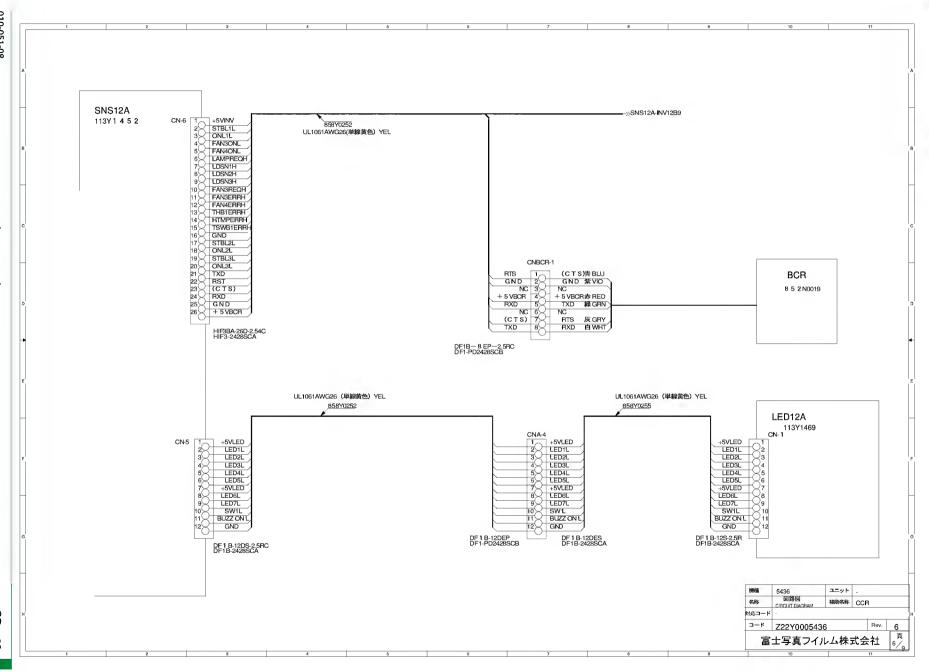




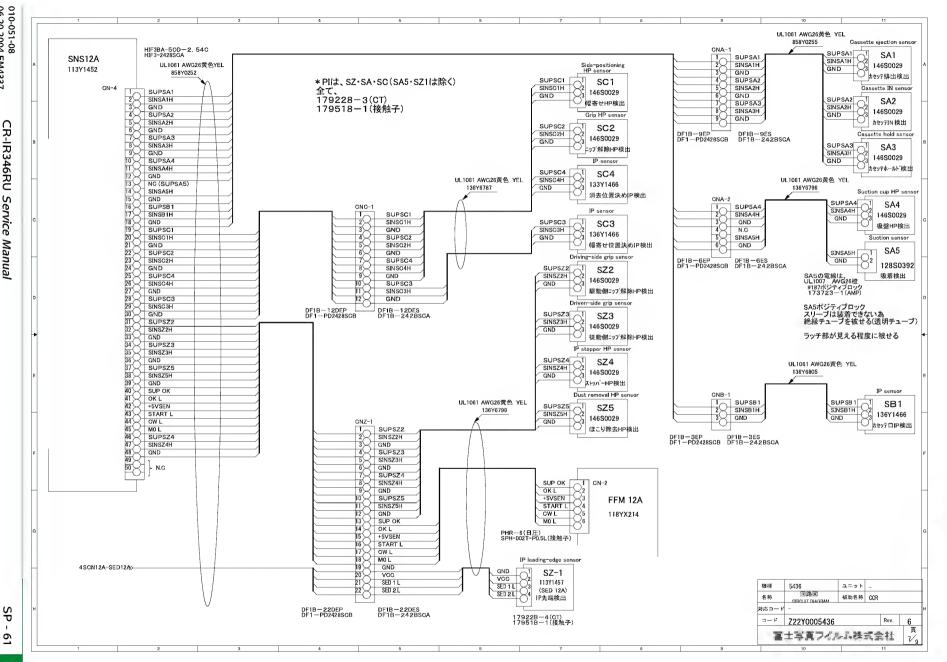
回路区

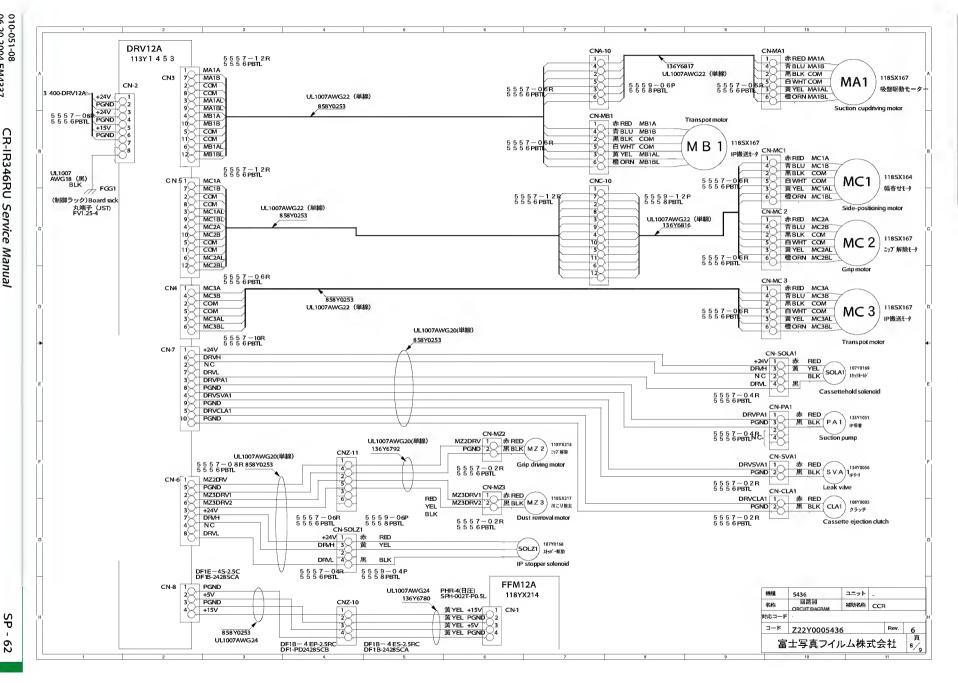
CIRCUIT DIAGRAM





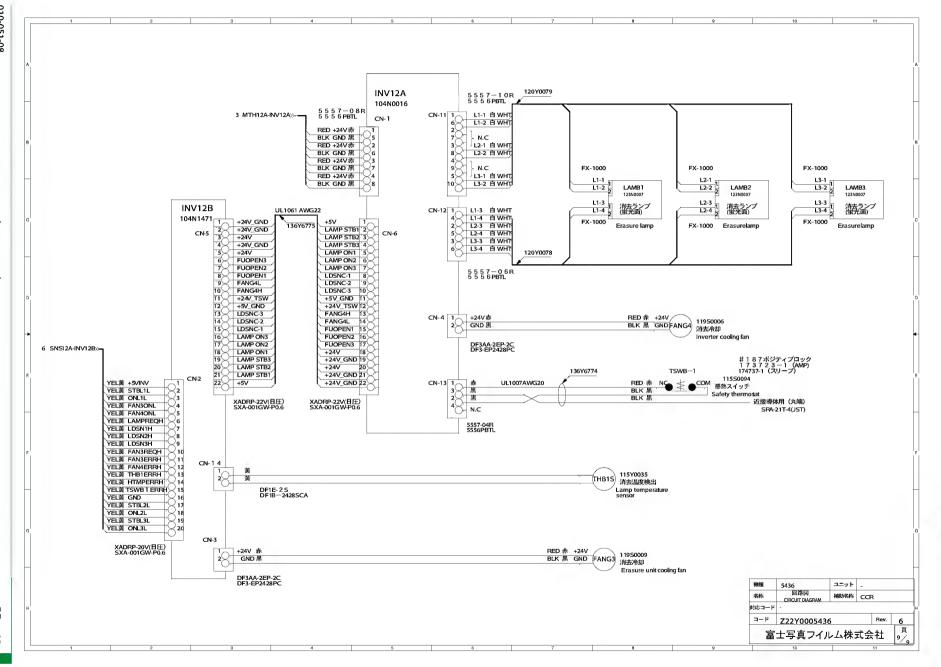
# 回路図 CIRCUIT DIAGRAM





回路区

CIRCUIT DIAGRAM



010-051-08

06.20.2004 FM4337

部品番号 INDE	X No 図番	部品番号 INC	DEX No 図番	部品番号	INDEX No 図番
106Y0005B	03B-3	136Y6774C	10-6	316S0125	09B-10
107Y0168	07D-12	136Y6775E	10-7	316S0146	03D-15
107Y0169A	03E-14	136Y6776F	10-8	316S1037	02-25
109N0016C	02-6	136Y6777E	10-9	316S1037	04A-17
113Y1449G/H	09B-6	136Y6780F	10-10	316S1037	04B-31
113Y1450D	09B-2	136Y6787C	10-11	316S1037	05C-32
113Y1451H/K	09B-7	136Y6792D	10-12	316S1122	02-24
113Y1452D	09B-5	136Y6793D	10-13	316S1122	05A-21
113Y1453D/E	09B-4	136Y6795	10-21	316S1187	09B-14
113Y1456C	08-2	136Y6796C	10-14	316S2028	03A-20
113Y1457C	07C-7	136Y6799E	10-15	316S3098	01A-16
113Y1466	04B-25	136Y6805C	10-16	318F0145	07C-14
113Y1466	05D-8	136Y6816C	10-17	318F0172	02-20
113Y1469B	01B-5	136Y6817D	10-18	318F0172	09A-19
113Y1470A	09A-3	136Y8545A	10-20	318F0174	02-23
113Y1471D	02-4	137S1219	09B-22	318F0174	03E-20
113Y1552A/B	09B-3	137S1220	09B-21	318F0174	04A-19
114Y5436002A	09B-23	137S2083	09B-20	318F0174	05C-33
115S0094	04A-11	137S2084	09B-19	318F0174	05E-12
115Y0035B	04A-9	137S2092	09B-18	318F0174	07C-15
118SX063	03B-16	137S2094	09B-17	318N1065C	05B-15
118SX164	05C-30	137S2096	09B-16	318N1066A	05B-16
118SX167	04B-22	137S2097	09B-15	318S1164	02-21
118SX167	05A-13	138S0345	02-19	318S1164	03A-18
118YX214A	07A-2	146S0029	03C-6	318S1164	04A-18
118YX216B	07B-25	146S0029	03D-4	318S1164	05C-34
118YX245	07B-1	146S0029	05C-28	318S1164	05D-17
119S0006	02-2	146S0029	05D-10	318S1164	05E-13
119S0008	09A-4	146S0029	07B-10	318S1164	07C-16
119S0009	02-17	146S0029	07D-13	318S1164	07D-15
120Y0078D	04A-5	301S4990306	07B-17	318S1174	02-22
120Y0079D	04A-7	305S0077	07A-4	318S1174	03A-19
123N0007B/C	04A-6	308S0051	09B-11	318S1174	09B-13
125Y0062G	09B-8	308S0062	01A-22	318S3060	07A-22
128N0067	09A-14	308S0062	06-2	319N3598B	07A-16
128S0392	03D-10	308S0062	09B-12	319N3599G	07B-19
128Y0271C	09A-7	308S0082	04A-16	319N3600B	07B-33
128Y0280	09A-12	309N0080	07C-3	319N3601B	03E-5
133Y1031A/B	03D-9	309S0037	07D-16	319N3602B	03E-17
134Y0056B	03D-6	310S8002516	07B-22	319N3604A	03A-16
136N0362/A	10-1	313N1081E	04B-13	319N3616B	07B-23
136N0363/0376	10-2	313N1083D	04B-30	319N3618	07A-14
136N0364/0377	10-3	313N1085B	05D-12	319N3619	07B-6
136N0365	10-4	313N1086B	05D-16	319N3620B	04B-7
136N0371	10-19	315G311017	03A-4	319N3623B	05C-14
136Y6773D	10-5	315S0013	05C-11	319N3624B	05C-3

部品番号	INDEX No 図番	部品番号	INDEX No 図番	部品番号	INDEX No 図番
319N3625B	05A-12	324N3041E	04B-19	334Y0084	07C-11
319N3627B	05C-27	324N3041E	05A-14	334Y0085	05E-11
319N3629	05D-5	327N0135E	07B-5	337N0044	07A-13
319N3890	07D-11	327N0136B	07B-7	337N0059C	07A-5
319Y1161A	03E-10	327N0138A	03B-15	340N0170D	01B-6
322N0037D	03A-12	327N0138A	05C-23	340N0171C	09A-9
322N0038A	03B-6	327N0139B	05C-22	341N0932E	07D-9
322N0050	05C-12	327N0140A	05C-20	341N0933B	07D-6
322N0051	05C-13	327N0141A	05A-18	341N0934C	07B-16
322N0052	05C-10	327N0142A	05A-17	341N0935D	07B-34
322SF145	04C-4	327N0143C	05A-19	341N0936E	03E-12
322SF146	04C-18	327N0144A	03B-10	341N0937B	03A-13
322SF146	05A-4	327N0155A	03B-9	341N0938H	03A-8
322SF146	05E-5	327N1101904	03B-4	341N0940B	03C-9
322SF147	05B-4	327N1103610I	O 03A-11	341N0941B	07B-31
322SF148	05C-18	327N1103802	03B-2	341N0942B	07B-30
322SF149	03A-17	327N1121608A	A 04C-7	341N0943C	05C-19
322SF149	05A-10	327N1122415	04B-3	341N0944C	05E-8
322SF149	07A-12	327N1123202A	A 04B-10	341N0955B	05D-3
322SF149	07B-13	327S1103002A	A 05A-16	341N0968C	07A-9
322SF153	05B-7	327S1104002A	A 03B-8	342N0105D	05A-6
322SF154	07B-14	328N0041C	05C-7	342N0106B	05A-8
322SF155	07B-8	328N0042C	05C-8	343N0039C	07A-6
322SF156	07A-15	328N0043C	05C-24	343N0048	01B-21
322SF157	04C-13	329N0144C	07B-21	344N0002B	07B-32
322SF168	07A-8	329N0145A	05A-9	345N1280A	01A-18
322SF178	03A-10	329N0146A	05A-3	345N1404D	03D-5
322SY063	05C-15	329N0148B	05A-5	345N1406D	01B-22
322SY063	05E-7	329N0149A	05A-2	345N1419B	08-1
322SY065	03B-5	332N0521B	03E-3	345N1456B	08-8
322SY066	03E-2	332N0522D/E	03C-3	345N1478B	01B-27
322SY093	05C-1	332N0523D/E	03C-4	345N1481	01B-18
322SY121	04B-4	334N0034E	03B-14	345N1490A	01B-23
322SY122	04B-5	334N0041A	05C-2	345N1491C	01B-24
322SY232	05C-21	334N2366B	04B-14	345N1493	01A-8
322SY233	05B-6	334N3506C	07A-17	345N1494A	01A-9
322SY249	05D-1	334N3507E	04C-5	345N1502	04A-3
323N0033	07A-3	334N3508D	04C-6	345N1532	08-7
323N0040	07A-21	334N3509D	04C-14	346N1078D	03A-15
323S3234	05A-1	334N3510D	04C-15	346N1095C	09A-1
323S3251	04C-17	334N3511D	05B-8	346N1096C	09B-9
324N1026A	04C-19	334N3512E	04C-9	346N1125B	09A-18
324N1026A	05E-9	334N3513B	03C-11	346N1127B	09A-16
324N1032A	05E-6	334N3524C	05B-9	346N1128B	09A-17
324N3038C	04C-1	334N5022A	04B-9	346N1136B	09A-2
324N3038C	05B-2	334S0009	15-2	347N1598A	08-4

SP - 64

010-051-08 06.20.2004 FM4337 12

# 部品番号検索表 PARTS NOS. SEARCH TABLE

# 部品番号検索表 PARTS NOS. SEARCH TABLE

12

INDEX No.- 図番

10-22

01A-14

09B-23

部品番号	INDEX No 図番	部品番号	INDEX No 図番	部品	播号	INDEX No 図番
347N1599	08-6	356N6840B	04A-13	356	Y0187	03A-9
347N1624A	05B-5	356N6842D	04A-14	357	N1271C	01B-4
347N1625A	05A-7	356N6843B	04B-18	358	N0163D	04A-1
347N1669A	05B-3	356N6844C	04B-26	358	N0164C	04B-8
347N1700B	07B-15	356N6845B	04A-12	358	N0165F	04A-2
347N1730	07C-2	356N6847C	04B-27	360	N0360A	03B-12
347N1731A	07D-7	356N6848D	05C-17	360	N0360A	04C-3
350N2059A	01A-19	356N6849C	05C-29	360	N0362D	07B-9
350N2243B	01A-20	356N6850C	05C-26	360	N0363	03B-13
350N2244B	01A-6	356N6871B	07B-27	1	N0364A	04C-12
350N2245B/0	01A-7	356N6923B	02-3	1	N1788A	03E-16
350N2387C	01B-7	356N6926D	04C-20	363	N2056F	07C-12
350N2389C	01B-26	356N6927B	02-7		N2057C	07C-10
350N2390C	01B-25	356N6928E	02-5		N2060C	07B-29
350N2496A	03E-9	356N6930D	04B-2		N2062G	03C-2
350N2533A/E		356N6990A	08-3	1	N2065D	03C-10
350N2534	07B-26	356N6995C	09A-13	1	N2068C	04B-23
350Y1482	01A-21	356N6996C	09A-8		N2070B	04B-20
350Y1483	01A-11	356N6997D	09A-11		N2071B	04B-21
350Y1496	01A-2	356N8121A	07C-1		N2072B	04B-15
350Y1519	01A-1	356N8122A	07C-5		N2073B	05C-9
350Y1530	01A-15	356N8123A	07C-4		N2075B	05D-13
352N0458D	09B-1	356N8126B	07C-9	363	N2076C	03E-1
352N0493A	01A-10	356N8167C	03A-5	363	N2109C	05D-7
352Y0058B	01B-1	356N8168A	03D-7	363	N2110B	05B-14
355N0550D	05C-31	356N8169B	05A-15	363	N2111B	05D-15
356N6801D	09A-10	356N8170D	05E-4	363	N2113D	05D-2
356N6813C	07D-1	356N8171A	01A-5	363	N2114C	05B-11
356N6819C	07B-12	356N8212B	05C-6	363	N2115	05C-4
356N6820E	07B-24	356N8213C	05D-9	363	N2241C	04B-24
356N6823D	03E-4	356N8214B	05E-2	363	N2242B	02-9
356N6824C	03E-8	356N8215B	05A-11	363	N2243D	03C-1
356N6825D	03E-15	356N8216C	05D-11	363	N2244B	04B-29
356N6826B	03E-19	356N8217C	05A-20	363	N2346A	07C-17
356N6828B	03E-6	356N8225B	01A-3	363	N2388	03C-12
356N6829C	03C-8	356N8226B	01A-4	363	S0097	15-3
356N6829C	03E-11	356N8315A	03D-12	363	Y0408	07C-18
356N6830B	03A-1	356N8388	08-9	364	N0092C	09A-5
356N6831C	03B-7	356N8389	08-5	364	S0001	02-18
356N6832F	03B-1	356N8470A	04B-6	364	S0006	02-1
356N6833F	07D-8	356N8471B	04B-16	366	N0055E	03C-5
356N6834B	07C-6	356N8472B	04B-28	367	S0040	15-4
356N6836B	07B-35	356N8473B	04B-17	367	S0045	05E-1
356N6837B	07C-8	356N8476B	05B-13	367	S1087	02-16
356N6838C	04A-15	356N8487A	09A-6	367	S2027	02-15
356N6839C	04B-12	356N8602	01A-13	370	N0255B	03D-16
		A.				

部品番号	INDEX No 図番	部品番号	NDEX No 図番	部品番号
370N0256B	03D-8	388N2435	07B-28	858Y0252J
372S0049	03A-21	388N2436	07D-10	898Y0713
372S0049	03D-13	388N2447B	05C-5	898Y1000
372S0050	03A-22	388N2448A	05C-25	
372S0050	03D-11	388N2449	03E-13	
372S0053	03D-14	388N2450B	03B-11	
372Y0004	03A-23	388N2451	03C-7	
375N0078	02-14	388N2471A	05D-4	
375S0040	03A-3	388N2472B	05B-1	
376N0198A	01A-17	388N2473B	05B-10	
376N0198A	01B-20	388N2474A	05E-10	
376N0215B	01B-19	388N2475C	04C-2	
382N1217A	01B-14	388N2476C	04C-10	
382N1218A	01B-15	388N2477	07B-11	
382N1219A	01B-12	388N2484C	04C-8	
382N1220A	01B-13	388N2485A	03B-17	
382N1221A	01B-8	388N2493A	04C-21	
382N1222A	01B-9	388N2495	07A-20	
382N1223A	01B-17	388N2496	07 <b>A</b> -7	
382N1224A	01B-16	388N2497A	04C-16	
382N1225A	01B-10	388N2498A	04C-11	
382N1315A	01B-11	388N3081B	03D-2	
382N1398	02-13	388N3082C	03A-14	
386N1097	15-1	388Y0014	03A-7	
386S0028	02-12	392N0009A	03A-6	
386Y0029	07D-14	398N0059D	03D-3	
387N0119C	07B-18	401N0777C	07A-19	
387N0120C	07D-3	401N0778B	04A-8	
387N0130D	02-8	405N0192	08-11	
387N0130D	03D-1	405N1770A	01A-12	
387N0131B	02-10	405N1770A	07D-5	
387N0136B	05D-14	405N2643	01B-29	
387N0137C	07D-2	405N2644	01B-3.1	
387N0138C	04B-1	405N2645	01B-3.2	
387N0138C	05B-12	405N2670	07C-13	
387N0138C	05D-6	405N2762B/C/	D 01B-28	
387N0138C	05E-3	405N2766	09A-15	
387N0138C	07A-18	405Y0157C	01B-2.1	
387N0138C	07D-4	405Y0166	01B-2.2	
387N0138C	08-12	407N0113F	04A-10	
388N1073	07A-11	602Y0123	07B-20	
388N1156B	05C-16	603N0182E	04A-4	
388N1157A	03E-7	606Y0055A	08-10	
388N1158A	03E-18	839Y0035F/G/I	Н	
388N1192A	03B-18	/J/K/L	06-1	
388N2434A	07A-10	852N0019A/B	04B-11	1

# ネジ・座金類の表示記号一覧表

# TABLE OF SCREWS / WASHERS INDICATION SYMBOLS

# Table of Screws/Washers Indication Symbols

No.	Part name	Indication Symbols	Symbol in the dissassembly chart (example)	Size	Shap	9
1	Cross-recessed flat-head screw	S	S3 x 10	M3 x 10	1. Auron	2.
2	Cross-recessed truss-head screw	Т	*T4 x 8	M4 x 8	Flat-head screw S	Truss-head screw
3	Cross-recessed pan-head screw with spring washer	A	A3 x 6	M3 x 6	3.	4.
4	Cross-recessed pan-head screw with spring and plain washers	В	B3 x 16	M3 x 16	Pan -head screw with spring washer A	Pan-head screw with spring and plain washers B
5	Cross-recessed hexagon- headed screw with spring and plain washers	BR	BR 4 x 25	M4 x 25	Hexagon-headed screw with spring and plain washer BR	Hexagon-headed bolt Q
6	Hexagon-headed bolt	Q	Q3 x 20	M3 x 20	7.	8.
7	Hexagon-Headed bolt with spring and plain washer	BQ	BQ4 x 10	M4 x 10	Hexagon-Headed bolt with spring and plain washer BQ 9.	Deltight screw*
8	Deltight screw*	DT	DT4x8	M4 x 8	Plax	Hexagon-headed set screw WP
9	Plax	Ps	Ps3 x 6	Nominal diameter 3 x 6	Ps 11.	12.
10	Hexagon-headed setscrew	WP	WP4 x 6	M4 x 6		<b>(1)</b>
	(double-point)		WP4 x 8	M4 x 8	Hexagon nut Na	Plain washer W
11	Hexagon nut	Na	Na3	МЗ	13.	14.
12	Plain washer	w	W4	M4	Spring washer SW	E ring
13	Spring washer	sw	SW3	M3		E
14	E ring	E	E6	Nominal diameter 6		

<sup>\*:</sup> Self-tapping screw with a noncircular end
\*: Stainless-made
: Painted black

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### 010-051-00 10.10.2000 FM2753 SP - 68 CR-IR346RU Service Manual

# 消耗品一覧表 LIST OF QUICK WEARING PARTS

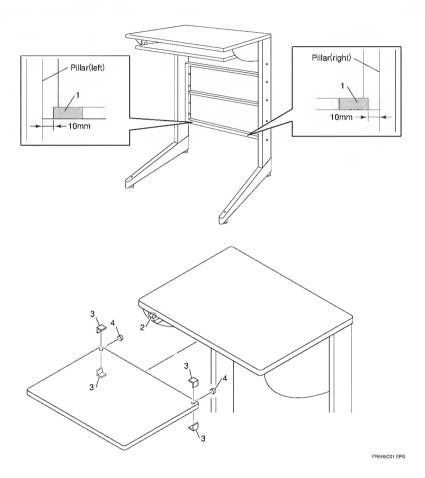
# List Of Quick Wearing Parts

	•			
No.	Part name		Shape	
1	Fixing plug	1.	2.	3.
2	Binding band	Fixing plug	Binding band	N.K. clamp
3	N.K. clamp	4.		5.
4	Edging			
5	Edge saddle	Edging		Edge saddle FR1Z0076.EPS

TR1Z0042.EPS

010-051-00 10.10.2000 FM2753 CR-IR346RU Service Manual

# **15** オプション OPTION



# オプション OPTION

15

RANK	REF.	PART NO.		PART NAME	QTY.	REMARKS	SERIAL NO.	REFER TO
D	1	386N1097	緩衝機材	Shock Absorber	2			
D	2	334S0009	ローラー	Roller	2			
D	3	363S0097	ガイド	Guide	4			
D	4	367S0040	ゴム足	Rubber	2			